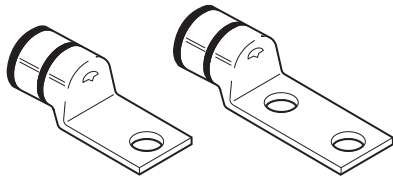


INSTRUCTION SHEET

Lugs, 1 and 2 hole standard barrel

Cable Size: 250 MCM to 1000 MCM

Color-Keyed™

**CAUTION:**

- Product should be installed by a qualified electrician in accordance with national and local electrical codes.

**WARNING:**

- Risk of shock, disconnect power before installation.
- Do not crimp on energized wires.

General Information:

- Made of high conductivity copper, electro-tin plated.
- UL and CSA listed for copper code cables.
- Additional listings and certifications on fine stranding classes: G,H,I,K and M (see table on back page).
- An inspection peep hole provided to ensure adequate cable insertion.
- Color coded to help facilitate correct matching of installing die and connector..

Installing instructions:

1. Strip the insulation (Figure 1) from cable to the length shown in table (on reverse side). Be careful not to nick cable strands.
2. Cable end should be clean, wire brushed then inserted into the connector until it stops. Inspect cable through peep hole to confirm cable is fully inserted. The insertion length must approximate the stripped length of cable (Figure 2).
3. Insert connector in dies and crimp on the characters beginning near the tongue of the connector. Table on reverse side shows installing die and the number of crimps required for each die connector combination (Figure 3). **⚠ CAUTION: Using improper installing dies may result in malfunctioning connection.**
4. After crimping, remove all sharp edges, flash or burrs.

**Important**

Read and understand all instructions and safety information before use. Be aware of proper usage and potential hazards.

Insulation choice:

1. Adhesive Pad: AC5x7 Size Key #4. Use on all connector sizes.
2. Shrink Tubing: Part No. HS40-400. Use on cable size 250 MCM through 427/.0306; Part No. HS500-1000 on cable size 500 MCM through 1000 MCM.



Figure 1

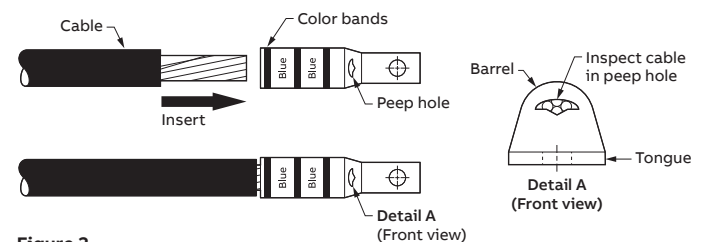


Figure 2

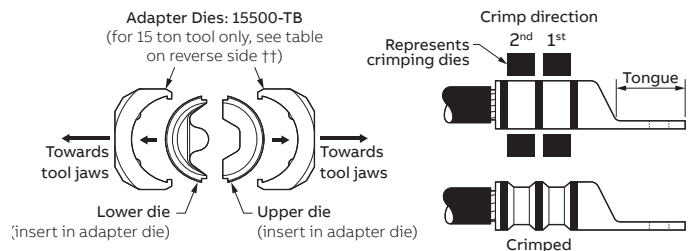


Figure 3

Examples of crimping applications other applications may vary.

Product selection - inches																				
Part no. One hole lug	Part no. Two hole lug	Strip length	Cable size	Color code	Hex die code	Classes	Flex die combo †			Hand tools (No. of comps.)				Battery / Hydraulic Tools (No. of comps.)				Greenlee 6 ton	TBM8-750 Series (No. of comps.)	Milwaukee Greenlee Burndy (No. of comps.)
							6 Ton	12/14 Ton	15 Ton	TBM45 **	TBM5	TBM6	TBM8	6 Ton	12 Ton	14/15 Ton	40 Ton			
54172-TB 54173 54174 55156 54113	54213 54275	1½"	250 MCM 250 Navy	Yellow	62	-	-	-	-	2	2	2	2	2	1	1	1	2	1	1
58161 58162 58163 58165 58166	58265	1½"	4/0 Weld 550/24 133/0399 259/0286 637/0183	Yellow	62	4/0 G, H, I, K, M	TBM6262X TBM62X	15500X 15510X	15500X 15510X ††	-	2	2	2	2	1	1	1	2	1	1
54178 54179 54114 54181 55162	54214 54280	1½"	300 MCM 300 Navy	White	66	-	-	-	-	-	-	2	2	2	2*	1	1	2	1	2*
58168	-	1½"	250 Weld 650/24 259/0311 703/0189	White	66	250 G, H, I, K	TBM62X TBM6266X	15500X 15534X	15500X 15534X ††	-	-	2	2	2	2*	1	1	2	1	2*
54115 54183 55165	54215 54282 256-30695- 332	1½"	350 MCM 350 Navy	Red	71	-	-	-	-	-	-	2	2	2	2*	2*	1	2	1	2*
58171	-	1½"	300 Weld 775/24 259/034 427/0265 889/0183	Red	71	300 G, H, I, K	-	15500X 15514X	15500X 15514X ††	-	-	2	2	2	2*	2*	1	2	1	2*
54116 54185	54216 54283	1½"	400 MCM 400 Navy	Blue	76	-	-	-	-	-	-	2	2	2	2*	1	1	2	1	2*
58174	-	1½"	350 Weld 427/0285 259/0368 703/0224 889/0201	Blue	76	350 G, H, I, K	-	15500X 15512X	15500X 15512X ††	-	-	2	2	2	2*	1	1	2	1	2*
58177	58277	1½"	400 Weld 925/24 259/0393 427/0306	-	80	400 G, H, I, K	-	15500X 15517X	15500X 15517X ††	-	-	-	-	2	2*	2*	2	1	2*	
54118 54187 55171	54218 54286	1½"	500 MCM 500 Navy	Brown	87	-	-	-	-	-	-	2	2	2*	2*	1	2	1	2*	
58180	54279	1½"	500 Weld 1000/24 259/0417 427/0325 703/0253	Green	94	450 I, K	-	15500X 15536X	15500X 15536X ††	-	-	-	-	-	2*	2*	1	-	1	2*
54120	54220 54289	1½"	600 MCM	Green	94	-	-	-	-	-	-	-	-	-	2*	2*	1	-	1	2*
	54221	1½"	650 Navy	Green	94	-	-	-	-	-	-	-	-	-	2*	2*	1	-	1	2*
54122-TB	54291	1½"	700 MCM	Pink	99	-	-	-	-	-	-	-	-	-	2*	2*	1	-	1	2*
58182 256-30695-1503 256-30695-1504	58281	1½"	1325/24 427/0342	Pink	99	500 G, H, I, K	-	-	15600X 15605X	-	-	-	-	-	2*	2*	1	-	1	2*
54123-TB 55178	54223	1½"	750 MCM	Black	106H	600 G	-	-	15600X 15615X	-	-	-	-	-	2*	2*	1	-	1	2*
54879NT	-	1½"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
58184	-	1½"	1600/24 893/027 888/0265	Black	106H	-	-	-	-	-	-	-	-	-	2*	2*	1	-	-	2*
54124-TB	54224	1½"	800 MCM 800 Navy	Orange	107	-	-	-	-	-	-	-	-	-	2*	2*	1	-	-	2*
54126	54226	1½"	900 MCM 1925/24	Yellow	115	-	-	-	-	-	-	-	-	-	2*	2*	1	-	-	2*
58825NT	-	1½"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
54128	54228	1½"	1000 MCM 1000 Navy	-	125	-	-	-	-	-	-	-	-	-	-	2*	1	-	-	-

Note: Product must be installed in accordance with applicable national and local electrical codes.
 † Indicates the number of compressions with half width die. ** For copper code cables only.
 †† Dies require 15500-TB adapter (for 15 ton tool only, Figure 3).
 NOTE: Some special configurations of catalog numbers shown above have suffixes as follows: XXXXXBT - Blank Tongue, XXXXXNT - Narrow Tongue, XXXXXSP - Silver Plated, XXXXXBE - Blind End (no inspection hole). All crimp settings for these parts are the same as for the base numbers. XXXXXG - special packaging

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